| Work Ord January-16-12 | er ID 7878 7:41:00 AM | 0 | | *787 | 780* | | | | | | Page 1 |
|--|-----------------------------------|-------------------------------------|-------------------------------|---|----------------------------|--------------|--------------|---------------|------------------|------------------|----------------|
| Item ID: Revision ID: Item Name: | D350-591-311 Heli-Access-Step, | Long LH | | Accept | *N900 |) 040 | 100 |)* | Setup Star | I | S1* S2* |
| Start Date: Required Date: Reference: | | tart Qty: 10.00 Req'd Qty: 10.00 | *1(*1(| - | Cust Item Customer | | | | | | |
| Approvals: | Process Plan: QC: | MLJ | • | ││ | | Date: | | | Run Star Stop | 1/ | R1* R2* |
| Sequence ID/ Work Center II | - | peration escription | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
| Draw Nbr | Revisio | n Nbr | | | | | | | | | |
| D3272 100 *1 \cdot | Rev B | OCUMENT CONTRO Memo Photocopy t | | 0.00 0.00 s as per PPP D350-591-311 | CHG001 5(26 | 3/01 | | | MLJ | 121 | 07/71 |
| . 110 | | | | 0.00 | | N/ | | | | | |
| *110* Large Fab | Lar | rge Fab Memo 1-Bevel end | for welding FWD ONI | 0.00 _Y | | 12126 | אן.ענ | 10 | <i>b</i> | | |
| | | D2272 | m Rod <u>119785</u> 119712 | | QSI 004 & Dwg Ae 12/02/ | 112 | | | | | • |

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| Part No | | PAR #: | Fault Cate | gory: | NCR: Yes | s No | DQA: | _ Date: _ | | | |
| | Re | esolution: | Dispositio | n: | QA: N/C | Closed | l: | Date: _ | | | |
| NCR: | | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | |
| DATE | CTED | Description of NC | | | ction B | v | erification | Approval | Approval | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sigr Dat | | Section C | Chief Eng | QC Inspector | | |
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| Work Ord January-16-12 | | 3780 | | *787 | 780* | | | | | | Page 2 |
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| Item ID: Revision ID: | D350-591-3 | 111 | | Accept | *N900 | 040 | 110 |) * | Setup Sta | , | JS1* |
| Item Name: | | Step, Long LH | | | | | | | Sto | ob */ | 182* |
| Start Date: Required Date Reference: | 16/01/2012 : 09/03/2012 | Start Qty: 10.00 Req'd Qty: 10.00 | *10* *10* | | Cust Item I Customer: | D: | | | | | |
| Approvals: | Process Pla | an: | Date: | Tooling: | Da | ite: | | | Run Sta | · · · · · · · · · · · · · · · · · · · | JR1* |
| | QC: | | Date: | SPC (Y/N): | Da | ite: | | | Sto | ^{op} *\ | IR2* |
| Sequence ID/ Work Center II | D | Operation Description QC9- Inspect visual per Q | DSI004- Fusion Welds | Set Up/ Run Hours | Tool ID | Tool# | Plan Code | Accept Qty | Reject Qty | Reject Numbe | Insp. r Stamp |
| *120* QC Quality Control | | Мето | and well | 0.00 | | | | _/0 | Ø. | BE | 12-02-13 |
| 130 *130* QC Quality Control | | QC5- Inspect part comple Memo | teness to step on W/O | 0.00 51716 | uliz | | (| 410) | · | | - |
| 140 *140 * | | Chemical Conversion Coa | it per QS1005 4.1 | 0.00 Ae | 12/02/14 | ¥ | | 14.00 | ١ | ſ | |
| HandFinish Hand Finishing | | Memo | | 0.00 | | | | (40 |)J | D | |

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| DATE | STEP Description of NC Section A | | | | ion B | Sign & Verific | | Approval | Approval |
| DAIL | | | Initial Chief Eng | Action Description Chief Eng | Date | Sect | ion C | Chief Eng | QC Inspector |
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| Work Ord | | 3780 | | *787 | 780* | - | - | | | | Page 3 |) |
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| Item ID: Revision ID: Item Name: | D350-591-3 Heli-Access-S | 11 Step, Long LH | | Accept | *N900 | 040 | 100 |)* | Setup Sta | IX | S1* S2* | |
| Start Date: Required Date: Reference: | 16/01/2012 : 09/03/2012 | Start Qty: 10.00 Req'd Qty: 10.00 | *1 *1 | | Cust Item Customer: | ID: | | | | | | |
| Approvals: | Process Pla | nn: | Date: | Tooling: SPC (Y/N): | | ate: | | | Run Sta Sto | " [X] | R1* R2* | • |
| Sequence ID/ Work Center II 150 *150* | D | Operation Description QC3- Inspect Part Finish | | Set Up/ Run Hours 0.00 | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp | |
| QC Quality Control | | Memo | | 0.00 | | | | | | | | (10) |
| ¹⁸⁰ *18∩* | | Large Fab | | 0.00 | | | | (X10 | 6 | | ,. | |
| Large Fab Large Fab | | | Leg Assembly as per | 0.00 Dwg D3272. | | 1.5 | (| | · · · · · · · · · · · · · · · · · · · | | The same of the sa | : |
| | | | rivet out until weldinend for welding | g is complete. | le 12/02/ | 10 | | | | | | |
| | | | foreign object as per | OSI 024 | | | | | | | | |
| | | | and Plate as per OSI m Rod 11977 | / | 1/2.0 | 2.20 | | | | | | |
| | | 6-Grind End | - | > he 12/0 | | - | | | | | | |
| | | 7-Install last | rivet as per Dwg. | | | | | | | | | |

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| | | Description of NC | | Corrective Action Section | | Verifi | cation | Approval | Approval | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | ion C | Chief Eng | QC Inspector | | | |
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|--|-----------------------------|--|------------------------|---------------------|----------------------------|----------------|--|---------------|------------------------------|
| Revision ID: | D350-591-3 Heli-Access-S | | | Accept | *N90002 | I 0100* | Setup | Start Stop | *NS1* |
| | 16/01/2012 | Start Qty: 16.00 Req'd Qty: 10.00 | *10* *10* | | Cust Item ID: Customer: | | | | *NS2* |
| Approvals: | Process Pla QC: | in: | Date: | Tooling: SPC (Y/N): | Date: | | Run | Start Stop | *NR1* *NR2* |
| Sequence ID/ Work Center ID 190 *100* |) | Operation Description QC10- Inspect visual per | QS1004- ground welds | | Tool ID Too | Code Qt | | y N سر | Reject Insp. Number Stamp |
| QC Quality Control | | Memo | | 0.00 | | | ~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~ | | |
| 200 *200* QC Quality Control | | QC5- Inspect part comple | steness to step on W/O | 0.00 | | 1 | 1 | 12 - | 07. 21 (10 |
| 210 | | Chemical Conversion Coa | at per QS1005 4.1 | 0.00 | | | | / | , , |
| *210* HandFinish Hand Finishing | | Memo | | 0.00 | | 10X | J NV | 1-1 | 12/02/22 |

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| Item ID: Revision ID: | D350-591-3 | | | Accept | *N900 | 04010 |)()* Set | up Star | 14721 |
| Item Name: Start Date: Required Date Reference: | 16/01/2012 | Step, Long LH Start Qty: 10.00 Req'd Qty: 10.00 | *10* *10* | | Cust Item I Customer: | ID: | | Stop | ' *NS2* |
| Approvals: | Process Pla | an: | Date: | Tooling: SPC (Y/N): | | ate: | Rui - | n Star Stop | "NR1" |
| Sequence ID/ Work Center I 220 * 720* Powdercoat Powder Coating 230 * 720* HandFinish Hand Finishing | 2.0 | | E: 10 -20 | Set Up/ Run Hours 0.00 0.00 0.00 5 0.00 | Tool ID | Tool # Plan Code | | Reject Qty | Reject Insp. Number Stamp L12/02/2 |
| 240 * 740 * QC Quality Control | | QC3- Inspect Part Finish Memo | | 0.00 | | . (| lux g/m | WA | 12/02/23 |

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| DATE | CTED | Description of NC | | Corrective Action Section | | 0 | Verific | | Approval | Approval |
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| • | Work Order ID 78780 *January-16-12 7:41:00 AM Item ID: D350-591-311 | | | *78780* | | | | | | | Page 6 | | |
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| Item ID: Revision ID: Item Name: Start Date: Required Date: Reference: | D350-591-3 Heli-Access-S 16/01/2012 09/03/2012 | | *10* *10* | Accept | • | J900 Cust Item I | | 100 |) * | Setup | Start Stop | | S1* S2* |
| Approvals: | | nn: | Date: | Tooling: SPC (Y/N): | | | ate: | | | Run | Start Stop | | R1* R2* |
| Sequence ID/ Work Center II 250 *250* Packaging Packaging |) | Operation Description Pick Kit Memo | | Set Up/ Run Hour 0.00 | rs | Tool ID | Tool # | Plan Code | Accep Qty | ot Rej Qt | | Reject Number | Insp. Stamp |
| 260 *260* QC Quality Control | | QC4- 100% Inspect kits fo | or completeness | 0.00 5,7 | 03/01 | | | | | · | | | |
| 270 *270* Packaging Packaging | | Packaging Memo Identify and p. Location: | ack for shipping as per PP | 0.00 0.00 PD350-591-311 | Reub | | | | | r | 13/1 | D | (o) |

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| | | Description of NC | | | ction B | | Verifi | cation | Approval | Approval |
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| Item ID: Revision ID: Item Name: | D350-591-3 | Step, Long LH | | Accept | *N900 | 040 | 100 |)* | Setup | Start Stop | 1.71 | S1* S2* |
| Start Date: Required Date Reference: | 16/01/2012 : 09/03/2012 | Start Qty: 10.00 Req'd Qty: 10.00 | *10* *10* | | Cust Item Customer: | | | | | | I | ·7/ |
| Approvals: | Process Pla | an: | Date: | Tooling: | D | ate: | _ | Ì | Run | Start | *N | R1* |
| | QC: | | Date: | SPC (Y/N): | D | ate: | | | | Stop | *N | R2* |
| Sequence ID/ Work Center I | D | Operation Description | | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Rej Qty | | Reject Number | Insp. Stamp |
| 280 | | QC21- Final Inspection - | Work Order Release | 0.00 | | | | | | | | |
| *280* QC Quality Control | | Memo | | 0.00 | | | | | LJ | 12 | 103 | 10) |

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| DATE | STEP | Description of NC | | | ection B | | cation | Approval | Approval |
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| Work Order ID: 78 | 3780 | | *: | 78780 | <u></u> | | | | | | | |
| Parent Item: D3 | 350-591-311 | | | | -591-31 | 1* | | | | | | |
| Parent Item Name: | Heli-Access-Step, L | Long LH | ' | | .,,,, | • | | | tart Date: 16/0 Start Qty: 10.0 | | = | d Date: 09/03/2012 ed Qty: 10.00 |
| Comments: | IPP Rev:A04.03.22 IPP Rev:B 07-06- IPP C returned to C by:EC IPP | 09 Added D32 CHG001 for Euroc | opter, i | | 82 LL verifed).04.28 verified by | ::EC | | | | | | |
| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Status Issued |
| D3272-1 *\(\begin{align*} \begin{align*} ali | * | Manufactured | No | | | 110 | Each | 30.0000 | ** | 10 | PE 12. | 01.09 |
| | | | | <u>Locatio</u> ST WA | 77650 77651 77653 | <u>Loc</u> | -10 40 10 10 | Loc Code | - - - - | 10 | | |
| D3067-1 *D3067-1 End Plate | * | Manufactured | No | | | 110 | Each | 127.0000 | 1 ** | 10 | M12. | 01 · 11 |

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| NCR: | | | WORK ORDE | R NON-CONFORMA | NCE (NCR |) | | | |
| | | Description of NC | | Corrective Action Section | | Verificat | tion | Approval | Approval |
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| Work Order ID: 78780 Parent Item: D350-591-311 Parent Item Name: Heli-Access- | Step, Long LH | | 8780* 350-591-3 | 311* | | Start Date: 16/01/2012 Start Qty: 10.00 | | | Required Date: 09/03/2012 Required Qty: 10.00 |
| D3219-1 *D3219-1* Plate | Manufactured | No | | 110 | Each | 78.0000 | 2 ** | 20 | Pt 12.02.12 |
| | | | Location WA016 B78763 73410 76226 77674 | | 78 12 14 52 | <u>Loc Code</u> | | _20 | - - - |
| D3066-1 *D3066-1* Spacer | Manufactured | No | | 180 | Each | 96.0000 | 2 ** | ²⁰ B 797 | 729 (x20) Ae 12/0 |
| | | | Location WA 77564 WA015 76180 | <u>Loc</u> | 70 70 70 26 26 | <u>Loc Code</u> | | | - - - |
| MS20600-AD4W4 *MS20600-AD4W4 Rivets | Purchased | No | | 180 | Each | 2,386.000 | 16 ** | 3 160 B 12030 | 08 (XHOO) he 12/02 |
| | | | Location ST321 116188 117364 117601 117885 118840 119860 119883 WA018 | Loc | Oty 2381 59 253 200 195 1089 30 555 5 | Loc Code | | 160 | |

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| Part No | · • | PAR #: | Fault Cate | gory: | _ NCR: Yes 1 | lo DQA: _ | Date: _ | | | | | | | |
| | Re | solution: | Disposition | າ: | _ QA: N/C Clo | sed: | Date: _ | | | | | | | |
| NCR: | | . V | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | | | | |
| | | Description of NC | | Corrective Action Section | | Verificati | on Approval | Approval | | | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section (| | QC Inspector | | | | | | |
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|---|--------------|-----|---------------------------------------|---------------------------------|---|--|
| Work Order ID: 78780 | | *78 | 3780* | | | |
| Parent Item: D350-591-311 | | | 350-591-31 | 1* | | |
| Parent Item Name: Heli-Access-Step, | Long LH | | · | | Start Date: 16/01/2012 Start Qty: 10.00 | Required Date: 09/03/2012 Required Qty: 10.00 |
| D3065-041 *D3065-041* Step Leg Assembly Hi | Manufactured | No | | 180 Each | 12.0000 1 10 ** B787 | 97 (xxx) Ac 12/02 |
| | | | Location WA 66149 77054 | <u>Loc Qty</u> 12 0 12 | <u>Loc Code</u> | |
| D3067-1 *D3067-1* End Plate | Manufactured | No | | 180 Each | 127.0000 1 10 | 12.02.21 |
| | | | WA 879607 78022 | Loc Oty 120 120 7 | Loc Code | |
| 13/2 251 | | N | 67582 68214 76179 | 2 1 4 | | - - - - |
| *AN3-35A *Bolt | Purchased | No | | 250 Each | 243.0000 2 / 20 | 12/s/29. |
| • | | | Location ST353 119449 120187 | Loc Oty 243 43 200 | Loc Code | - 50 |
| *D3235-1 *D3235-1* Mounting Lug | Manufactured | No | <u>ث</u> | 250 Each | 47.0000 2 20 \ | 12/2/28 (10) |
| | | | <u>Location</u> ST481 | <u>Loc Oty</u> 47 47 | Loc Code | - 6 |

Shop Packet Print

Page 3

January-16-12 7:41:05 AM

| W/O: | | WORK ORDER CHANGES | | | | | | | | | | | | |
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| Part No | • | PAR #: | Fault Cate | jory: | NCR: Yes | No DQ | A: | Date: _ | | | | | | |
| | Re | solution: | Disposition | 1: | QA: N/C C | losed: | | Date: _ | | | | | | |
| NCR: | | | | ER NON-CONFORM | | | | | | | | | | |
| | | Description of NC | | Corrective Action Sec | ction B | Verific | cation | Approval | Approval | | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign Date | & Sect | ion C | Chief Eng | QC Inspector | | | | | |
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|--|--------------|----|---------------------------------------|--------------|---------------------------|----------|-----------------|---------------------|-------------|--------------------------------|--------------|
| Work Order ID: 78780 Parent Item: D350-591-311 Parent Item Name: Heli-Access-Step, I | ong LH | | 8780* 350-591-3 | 111* | | | tart Date: | 16/01/2012 10.00 | _ | Date: 09/03/2012 Qty: 10.00 | |
| D3278-041 *D3278-041* Support Assembly | Manufactured | No | | 250 | Each | 11.0000 | ** | 10 | 794_C | | Syl |
| aD and an | | | <u>Location</u> ST481 . 76169 | <u>Lo</u> | oc Qty 11 11 | Loc Code | | | - | | |
| AN960JD416 , NAS1149D0463J *AN960.ID416* Washer | Purchased | No | .0.00 | 250 | Each | 0.0000 | 16 ** | 160 | 75 (| 7_3 | B |
| *AN960JD516 NAS1149D0563J *AN960.ID516* | Purchased | No | | 250 | Each | 0.0000 | ** | 1 40 //57 | 7/7 | A 5 | |
| *AN5-36A *AN5-36A* | Purchased | No | | 250 | Each | 245.0000 | 2 ** | 20 | | 6 50 |)] |
| AU 30.1 | | | Location ST340 119641 120187 | <u>Lo</u> | 245 45 200 | Loc Code | | 12018 | - 1 | | |
| D2618 *D2618* Bushing | Manufactured | No | 120107 | 250 | Each | 152.0000 | ** ² | 20 | - 537 | Lypp | 182 L. K. |
| | | | Location ST012 76130 77563 | · <u>Loc</u> | 152 52 100 | Loc Code | | A | - - - | | |

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| DATE | STEP | Description of NC | Initial | Corrective Action Sec Action Description | tion B | | cation | Approval | Approval |
| DAIL | 012. | Section A | Chief Eng | Chief Eng | Date | | on C | Chief Eng | QC Inspector |
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| , | Work Order ID: 78780 | | *7 | | * | | | | | | |
| | Parent Item: D350-591-311 Parent Item Name: Heli-Access-Step, | Long LH | | | 591-3 | 311* | | | art Date: Start Qty: | 16/01/2012 10.00 | Required Date: 09/03/2012 Required Qty: 10.00 |
| , | *D2230-3 *D2230-3* | Manufactured | No | | | 250 | Each | 72.0000 | 4 ** | 40 78 | 593 |
| 2110 | | | | Location | | <u>L</u> c | e Qty | Loc Code | | | • |
| | | | | ST480 | | | 72 | | | | |
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| Ι | 02856-400 | Manufactured | No | | 70042 | 250 | f | 113.7673 | 1.2 | 12 | |
| • | *D2856-400* Abraison Strip | Manaractured | | | | 230 | · | 113.7073 | ** | 1,2 | OH S |
| | - | | | Location | | Lo | c Qty | Loc Code | | | |
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| | ad) | | | | 63735 | | 0.6696 | | | | |
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| | ** cut (2) at 7.20" (D2856-400-720) *** | | | | 71164 73491 | 91.1 | 21.66 22758 | | | 73491 | £0 |
| | *MS21042L3 | Purchased | No | | | 250 | Each | 5,839.000 | ** | 20 | 12/2/22 |
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| DATE | CTED | Description of NC | | Corrective Action Section | | Verification | | Approval |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Chief Eng | QC Inspector |
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|--|-----------|----|---|------------|--|-------------------------|-------------------------|---|
| Work Order ID: 78780 | | *7 | 8780* | | | | | |
| Parent Item: D350-591-311 Parent Item Name: Heli-Access-Step, Lo | ong LH | | 350-591-3 | 11* | | Start Date Start Qty | : 16/01/2012 : 10.00 | Required Date: 09/03/2012 Required Qty: 10.00 |
| # A B I 4 4 A A A # | Purchased | No | | 250 | Each | 1,478.0008 | 80 | |
| AN4-1.3A Bolt | | | Location ST357 | <u>L</u> | oc Oty 1478 | Loc Code | | <i>y</i> |
| | | | 119449 120187 | | 478 1000 | | 12018 | 7 |
| MS21042L5 *MS21042I 5* | Purchased | No | | 250 | Each | 2,018.000 2 | 20 - | 1 5 |
| tO | | | Location ST300 116105 116548 117611 118179 | <u>L</u> | 2018 5 43 50 420 1500 | Loc Code | 118179 | |
| *MS21042L4 *MS21042L4 >> Nut | Purchased | No | | 250 | Each | 7,507.000 8 | 80 | C. Inflyance |
| | | | Location ST300 117441 117601 118451 119017 119075 | <u>L</u> . | 7507 67 342 133 1965 5000 | <u>Loc Code</u> | 1/9075 | S P |
| AN960JD10 NAS1149D0363J PAN960JD10* Washer | Purchased | No | | 250 | Each | 0.0000 4 ** | 40 M/J | 43 8 (45/3/2) |

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| | | t | D3272 SHEET | 1 OF 3 |
| DATE | | | TITLE | SCALE |
| 07.0 | 5.18 | | STEP ASSEMBLY, HI LONG | NTS |
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RELEASED

| QTY -041 | QTY -042 | PART NUMBER | DESCRIPTION |
|-------------|-----------------------|---|--|
| X | 0.12 | | STEP ASSEMBLY, HIGH LONG (LH) |
| | Х | D3272-042 | STEP ASSEMBLY, HIGH LONG (RH) |
| 1 | 1 | D3065-041 | LEG ASSEMBLY |
| 2 | 2 | D3066-1 | SPACER |
| 2 | 2 | D3067-1 | END PLATE |
| 2 | 2 | D3219-1 | SUPPORT |
| 1 | 1 | D3272-1 | STEP |
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GENERAL NOTES:

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1 POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

UNG 80.11 787-80 MCD 12/6//16

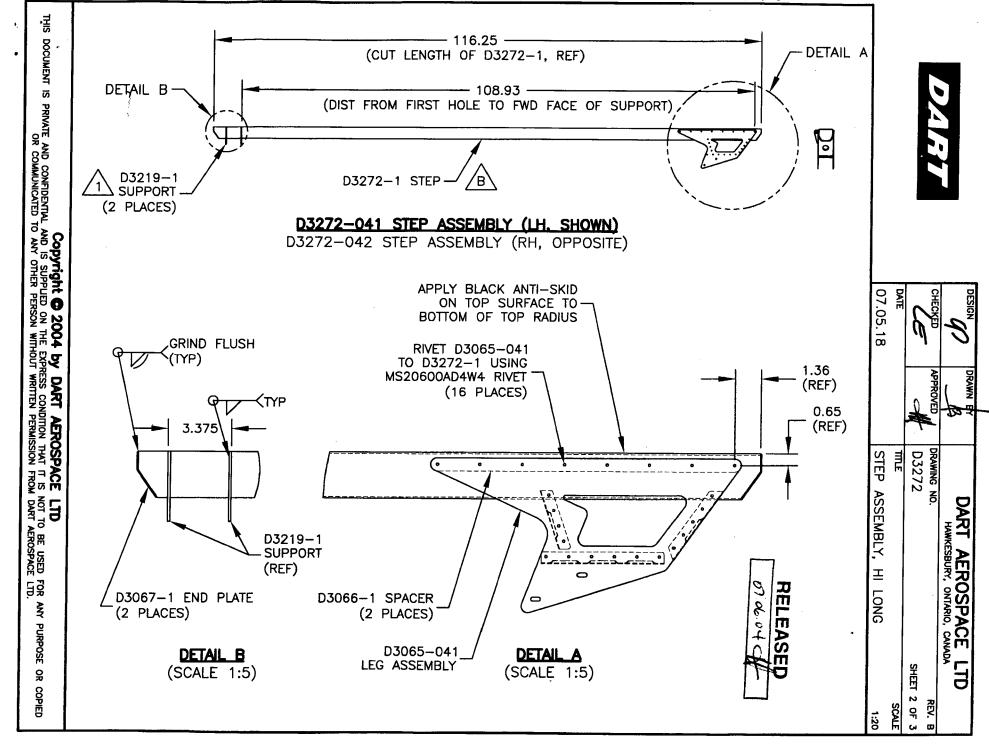
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| W/O: | | | W | ORK ORDER CHAN | GES | · · · · · · · · · · · · · · · · · · · | | | | |
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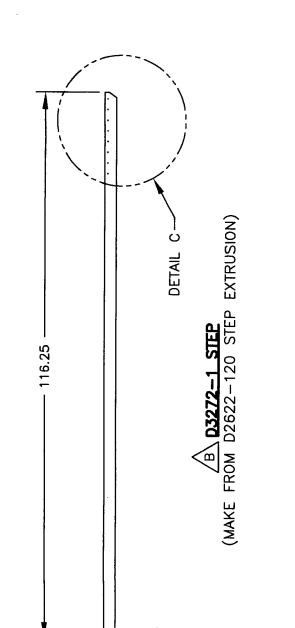
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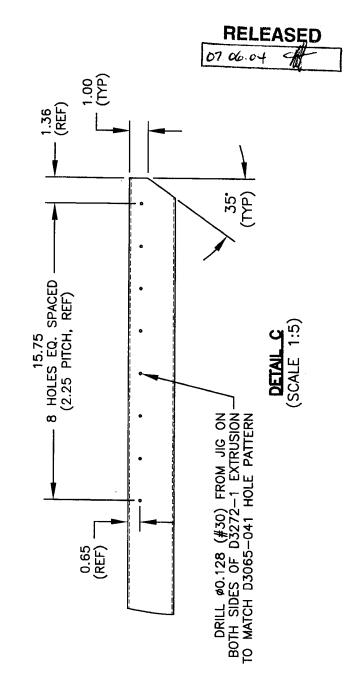
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| DATE | STEP | Description of NC Section A | Initial | Action Description | | ign & | Verific Secti | | Approval Chief Eng | Approval QC Inspector |
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DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA APPROVED DRAWING NO. REV. B D3272 SHEET 3 OF 3 DATE TITLE SCALE 07.05.18 STEP ASSEMBLY, HI LONG 1:20





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| W/O: | _ | | W | ORK ORDER CHANGES | S | | | | • |
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| Part No |); | PAR #: | Fault Cat | egory: | NCR: Yes | No DQA: | | _ Date: _ | |
| | R | esolution: | Dispositi | on: | QA: N/C CI | osed: | | Date: _ | |
| NCR: | | \ | WORK ORE | DER NON-CONFORMAN | ICE (NCF | R) | | | |
| | | Description of NC | | Corrective Action Section | | Verificat | tion | Approval | Approval |
| DATE | STEP | ' Section A | Initial Chief Eng | Action Description Chief Eng | Sign 8 Date | Section | | Chief Eng | QC Inspector |
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| NCR: | | V | VORK ORDI | ER NON-COM CRIMAN | JE (14011) | 4.5 | | |
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| | | Description of NC | | Corrective Action Section B | Verification | Approval Chief Eng | Approval QC Inspector | |
| DATE | DATE STEP Description Section | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | Section C |
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D350-591 Page 23 of 23

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| Qty -211 | Qty -212 | Qty -213 | Qty -214 | Qty -215 | Qty -216 | Qty -311 | Qty -312 | Part Number | Description |
| Х | | | | | | | | D350-591-211 | Heli-Access-Step™, Long Step – High Skid, LH |
| | Х | | | | | | | D350-591-212 | Heli-Access-Step™, Long Step – High Skid, RH |
| | | Х | | | | | | D350-591-213 | Heli-Access-Step™, Short Step – High Skid, LH |
| | | | Х | | | | | D350-591-214 | Heli-Access-Step™, Short Step – High Skid, RH |
| | | | | Х | | | | D350-591-215 | Heli-Access-Step™, Short Step – Low Skid, LH |
| | | | | | Х | | | D350-591-216 | Heli-Access-Step™, Short Step – Low Skid, RH |
| | | | | | | х | | D350-591-311 | Heli-Access-Step™, Long Step – High Skid, LH |
| | | | | | | | X | D350-591-312 | Heli-Access-Step™, Long Step – High Skid, RH |
| | | | | | | | | 2000 001 012 | Tien-Access-Step , Long Step - High Skid, KH |
| 1 | | | | | | | | D3070-041 | STEP ASSEMBLY (HIGH-LONG, LH) |
| | 1 | | | | | | | D3070-042 | STEP ASSEMBLY (HIGH-LONG, RH) |
| | ļ | 1 | | | | | | D3078-041 | STEP ASSEMBLY (HIGH-SHORT, LH) |
| | | | 1 | ļ | | | | D3078-042 | STEP ASSEMBLY (HIGH-SHORT, RH) |
| | | | | 1 | | | | D3168-041 | STEP ASSEMBLY (LOW-SHORT, LH) |
| | | | | | 1 | | | D3168-042 | STEP ASSEMBLY (LOW-SHORT, RH) |
| | | | | | | 1 | | D3272-041 | STEP ASSEMBLY (HIGH-LONG, LH) |
| | | | | | | | 1 | D3272-042 | STEP ASSEMBLY (HIGH-LONG, RH) |
| 4 | 4 | | | | | | | D2182B035 | RUBBER CUSHION |
| | _ | 2 | 2 | 2 | 2 | | | D2230-1 | MOUNTING LUG |
| | | 2 | 2 | 2 | 2 | 4 | 4 | D2230-3 🖋 | MOUNTING LUG |
| 8 | 8 | | | | | | | D2274 | RADIUS BLOCK |
| | | | | | | 2 | 2 | D2618 | BUSHING |
| 4 | 4 | 4 | 4 | 4 | 4 | | | D2732-030° | CUSHION |
| 2 | 2 | 1 | 1 | 1 | 1 | 2 | .2 | D2856-400-720 | ABRASION STRIP |
| 2 | 2 | | | | | | | D3064-1 | CLAMP |
| 1 | 1 | | | | | | | D3079-041 | SUPPORT ASSEMBLY |
| 4 | 4 | | | | | | | D3080-1 | CLAMP |
| | | | | | - / | 2 | 2 | D3235-1 /* | MOUNTING LUG |
| | | | | | | 1 | 1 | D3278-041 | SUPPORT ASSEMBLY |
| | | | | | | - | | | |
| 2 | 2 | 2 | 2 | 2 | 2 | / 2 | 2 | AN3-35A P | 302. |
| 10 | 10 | 2 | 2 | 2 | 2 | | | AN4-11A | BOLT |
| | | 4 | 4 | 4 | 4 | 8 | 8 | AN4-13A * | BOLT |
| | | | | | | .′ 2 | 2 | AN5-36A 🖋 | |
| 4 | 4 | 4 | 4 | 4 | 4 | 4 | 4 | AN960JD10 | WASHER |
| 20 | 20 | 12 | 12 | 12 | 12 | 16 | 16 | AN960JD416 🔏 | WASHER |
| | | | | | | 4 | 4 | AN960JD516 | → WASHER |
| 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 | MS21042L3 | 2NUT |
| 10 | 10 | 6 | 6 | 6 | 6 | . 8 | 8 | MS21042L4 | NUT |
| | | | | | | · 2 | 2 | MS21042L5 | NUT |
| | | | | l | | 1 | 1 | *DSI 9410-011 | STEP MODIFICATION KIT |

^{*}DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.